

INSTALLATION INSTRUCTIONS: 1966-76* 4" Flexi-glass Flares

*Note: Will not fit 1977s with gas doors.



PART# 1220 & 1221

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1	Driver side Flare	64	SS 10x24 Button Head Screws
1	Passenger side Flare	64	Nyloc SS 10x24 Nuts
1	Driver side Flare	128	#10 SS Washers
1	Passenger side Flare		

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Please read all instructions before beginning.

Front:

1. Clean and wax body before beginning installation. Inspect flares for proper look and fit on your vehicle by holding them up to the vehicle in the approximate position.

2. Make a vertical mark 5/8" forward from the seam between the fender and the rocker panel. This is the lower rear most edge of the flare. Place the flare in position so that it barely touches this mark. Align the flare so that it is centered over the wheel well and tire. We recommend clamping or taping this in position, temporarily holding the flare to view placement. Some adjustment may be necessary for each individual vehicle.

3. With the flare held in place, use a grease pencil or chalk to trace the inside edge of the flare. This will be the cut line on the body. Remove the flare and cut along this line with a saber saw, air chisel or similar sheet metal cutting device.

4. Dress the edge of the cut with a file and seal the edge with a rust preventative.

5. Flares have evenly spaced dimples on the built in flange. Drill these out first then place the flare on the body so that it aligns with the new fender edge. Clamp in place. Mark each of the holes in the inner flange on the vehicle fender. Remove fender flare & drill all holes in fender. Reinstall flare with included hardware using anti-seize.

6. Repeat steps 1-7 for the other side. Reinstall wheels and check fitment & clearance of tires.

7. Now is the time to paint the flares if so desired. Good painting practices such as prep sanding, primer and Prepsol wipe down is recommended.

Rear:

1. Clean and wax body before beginning installation. Inspect flares for proper look and fit on your vehicle by holding them up to the vehicle in the approximate installation position.

2. Mark a line 3/4" back from the quarter panel to rocker panel seam. This is where the flare will just touch on its forward and lower most edge.

3. Match the rear of the flare with the bodyline on the backside of the wheel well opening. The positioning may need adjusted slightly for each individual vehicle. Proper positioning will have the flare centered over the wheel well.

Note: Due to variables in gas tank filler neck locations it may be necessary to move the driver's flare back slightly to clear the filler necks and gas caps properly. Make sure to leave sufficient room between the flare and the filler neck for the flare and the gas caps to be installed.

4. Proceed to steps 3-5 of the front flares to finish the rear installation.



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