

INSTALLATION INSTRUCTIONS: 5932 / 5920-5926**1/2" & 9/16" James Duff U-Bolts****CONTENTS:**

4 U-Bolts
 8 GR 8 Nuts
 8 Zinc Plated Flat Washers



865.938.6696 www.dufftuff.com

6609 Bronco Ln.

Knoxville, TN 37921

06/22

IMPORTANT: Do not use Deaver Leaf Spring Torque Specs!

1.) Slide U-bolt into position through the JDI #5932 U-bolt plate.

2.) Place a washer on each end, apply a dab of anti-seize to each end on the threaded portion.

3.) Run the nuts down to take up the slack. Repeat on the other U-bolt and then on the other side of the vehicle.

4.) Hand tighten each set of U-bolts in a criss-cross pattern making sure to turn each nut down an even amount.

NOTE: Before torquing the u-bolts down make sure they are straight with the axle and U-bolt plate.5.) Using a torque wrench, torque them down in stages of 20 ft lbs., 40 ft lbs., 60 ft lbs., and finally to **80ftlbs**.**NOTE: If you are torquing the U-bolts while the suspension is drooped, make sure to re-check torque when the vehicle weight is on the suspension.**

6.) Re-check U-bolt torque again at 50 and 100 miles for any settling. Periodically inspect and check torque.

Preferred anti-seize is Motorcraft XL-2 (won't coat you in silver) and wipes off easily.

LIMITED WARRANTY

James Duff Inc. warrants our products to the original purchaser to be free from defects in materials and workmanship. Warranty periods begin at the date of purchase and varies by product. Shocks have a limited lifetime warranty. Headers, Radiators and Suspension Products, Power Brake Boosters and Master Cylinders have a one year warranty. Adapters and soft goods such as upholstery, vinyl and rubber products have a 90 day warranty. All warranties are to the original purchaser with proof of purchase only. Such obligations under this warranty shall be limited to the repair or replacement, at JDI's discretion, of any assembly or part which upon examination by JDI proves to be defective. Any costs of removal, installation, re-installation or freight charges are expressly excluded from this warranty. This warranty covers only manufacturers defects, and does not cover product finish or damage resulting from abuse, misuse, negligence, racing, alteration, accident or damage in transit. All returns must be pre-authorized by JDI and accompanied with a Return Goods Authorization Number (RGA) and a dated proof of purchase. Returns must be made within 90 days of purchase, packaged sufficiently to prevent damage in shipment and sent prepaid to JDI, 6609 Bronco Lane, Knoxville, TN 37921. Returns without an RGA# will be refused. This warranty is expressly in lieu of all other warranties, expressed or implied, including the implied warranties of merchantability and fitness for use. This warranty gives you specific legal rights including other rights that vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, or do not allow the exclusion of limitation of incidental or consequential damages, so the above limitations and/or exclusions may not apply to you.

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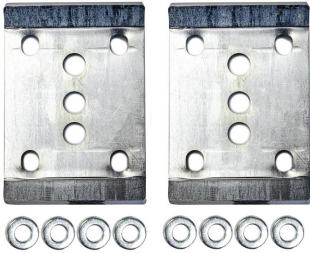
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Early Bronco



HD U-Bolt Plate
#5932



Dual Sport Lower
Coil Retainer
#5121

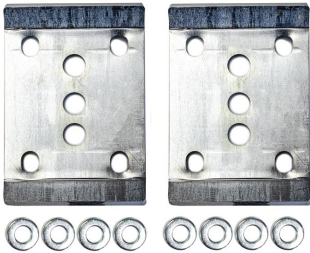


Spring Eye &
Shackle Bushings
#6380



Spring Eye &
Shackle Bolts
#6385

78-'96 Bronco



HD U-Bolt Plate
#5933



'78-'96 Leaf
Spring Shackles
#5611

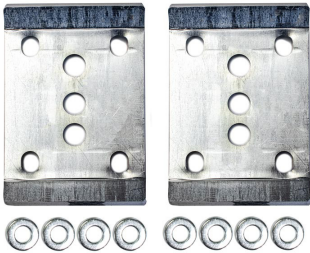


Heavy Duty Lower
Coil Spring Retainers
#5120



Spring Eye &
Shackle Bolts
#H5610

Early Bronco



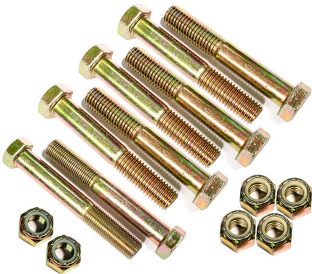
HD U-Bolt Plate
#5932



Dual Sport Lower
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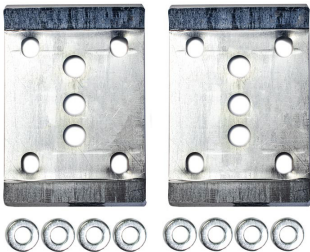


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