

To use for 1/2 " lift **ONLY**

-Clamp leaf spring on both sides
(Leave enough room for plate to be installed)

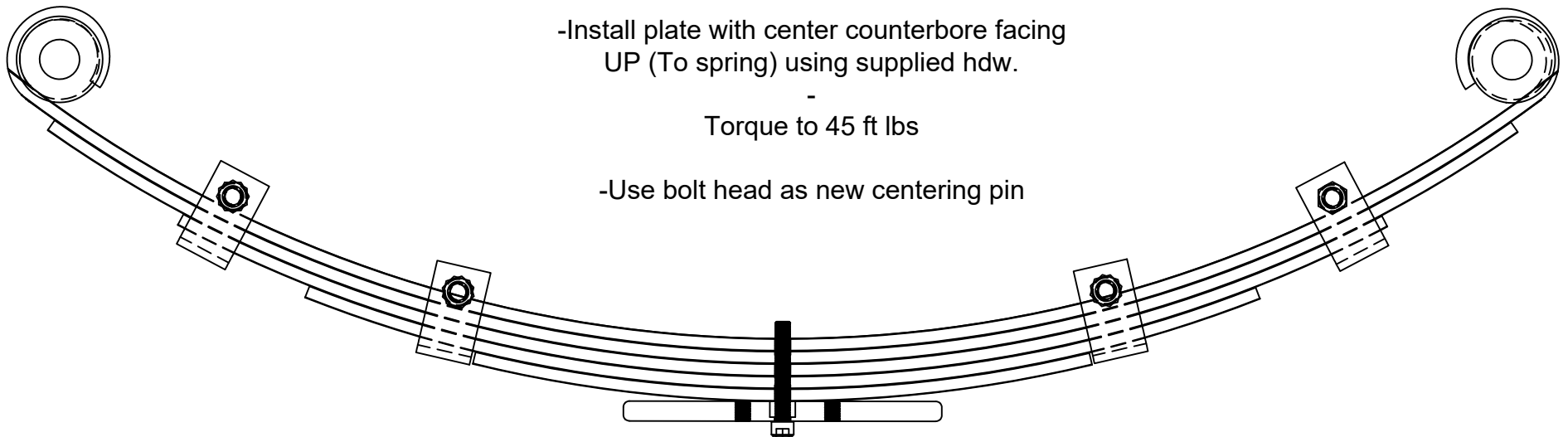
-Remove centering pin


-Install plate with center counterbore facing
UP (To spring) using supplied hdw.

-
Torque to 45 ft lbs

-Use bolt head as new centering pin

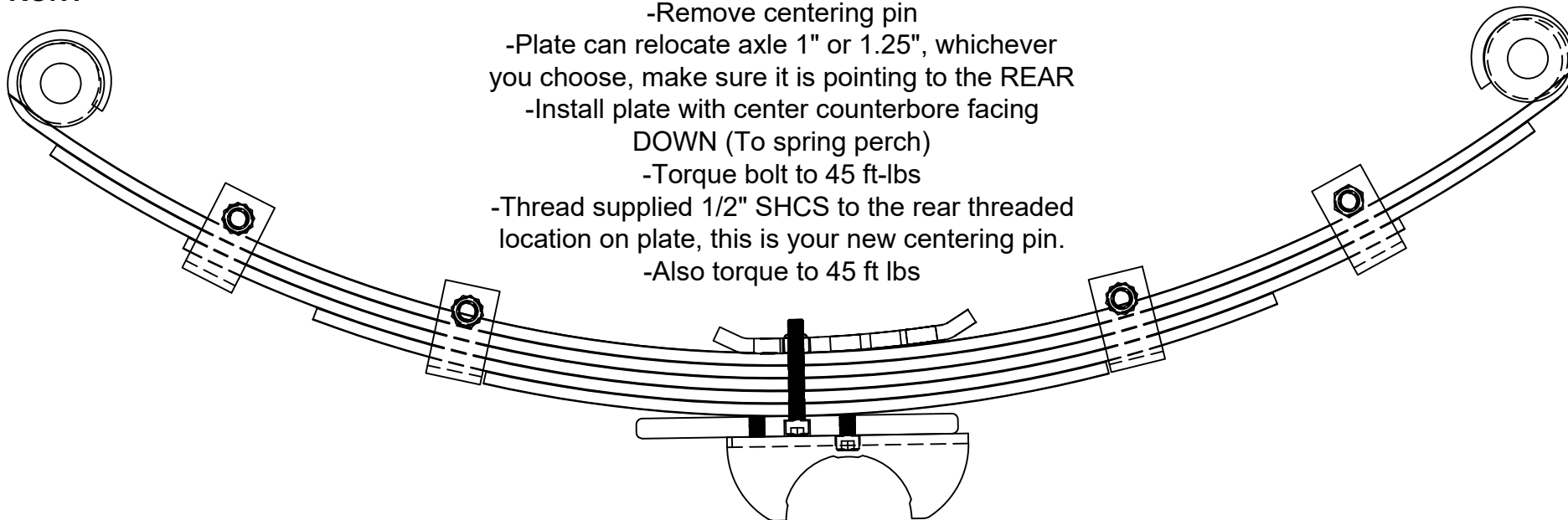
FRONT



Part Number: 5539 Instructions		Rev: 1
		Scale: Reference only!
Drawn: TS 02.24.21		
	James Duff Inc. 6609 Bronco Ln - Knoxville, TN 37921 (865) 938-6696 Fax (865) 938-6746	
THIS DRAWING IS THE SOLE PROPERTY OF JAMES DUFF INC. NO PART OF THIS DRAWING MAY BE USED WITHOUT THE EXPRESSED CONSENT OF JAMES DUFF INC		

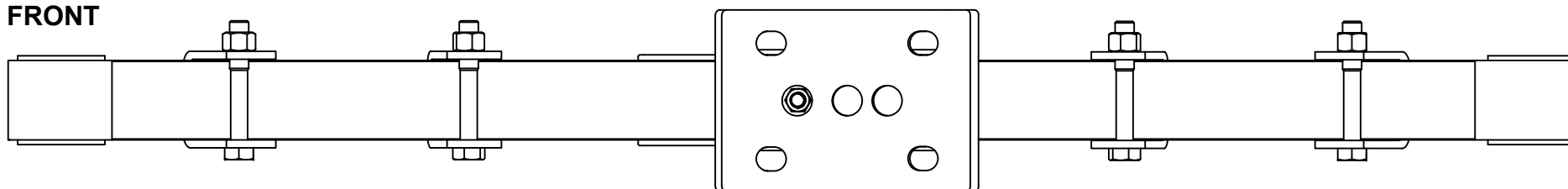


FRONT




- To also use as axle relocation**
- Clamp leaf spring on both sides
(Leave enough room for plate to be installed)
 - Remove centering pin
 - Plate can relocate axle 1" or 1.25", whichever you choose, make sure it is pointing to the REAR
 - Install plate with center counterbore facing DOWN (To spring perch)
 - Torque bolt to 45 ft-lbs
 - Thread supplied 1/2" SHCS to the rear threaded location on plate, this is your new centering pin.
 - Also torque to 45 ft lbs

FRONT



CRITICAL!!

- In order to keep your U-Bolts centered and vertical you must use James Duff 5932 or 5933 U bolt plates.
- If you moved the axle back 1.25" you must locate the 1.25" hole, at the original locating pin (Farther forward) in order to keep true center aligned.

Part Number: 5539 Instructions		Rev: 1
		Scale: Reference only
Drawn: TS 02.24.21		
	James Duff Inc. 6609 Bronco Ln - Knoxville, TN 37921 (865) 938-6696 Fax (865) 938-6746	
THIS DRAWING IS THE SOLE PROPERTY OF JAMES DUFF INC. NO PART OF THIS DRAWING MAY BE USED WITHOUT THE EXPRESSED CONSENT OF JAMES DUFF INC		

