Please read completely before beginning.

1. Thoroughly clean the drop out area of the axle housing.
2. Inspect the three lower studs that come through the housing and drop out. Clean with a wire brush if needed so that the threads will not be galled when removing the nuts.
3. Hold the mounting bracket up to the three lower stud nuts; these will be the nuts to remove. Remove nuts and place the bracket on the housing so that the angled side with two slotted holes points toward the rear of the vehicle. Replace and retighten the nuts.
4. Hold the main lower plate in position so that the counter sunk holes aligns with the slotted holes in the mounting bracket. Take note of which pinion housing bolts need to be removed. Remove the bolts, put main lower plate in place and secure using the previously removed bolts.
5. Using the 3/8” socket cap screws, 3/8” nyloc nut, and 3/8” washers, secure the main lower plate to the mounting bracket.

LIMITED WARRANTY
James Duff Inc. warrants our products to the original purchaser to be free from defects in materials and workmanship. Warranty periods begin at the date of purchase and varies by product. Shocks have a limited lifetime warranty. Headers, Radiators and Suspension Products, Power Brake Boosters and Master Cylinders have a one year warranty. Adapters and soft goods such as upholstery, vinyl and rubber products have a 90 day warranty. All warranties are to the original purchaser with proof of purchase only. Such obligations under this warranty shall be limited to the repair or replacement, at JDI’s discretion, of any assembly or part which upon examination by JDI proves to be defective. Any costs of removal, installation, reinstallation or freight charges are expressly excluded from this warranty. This warranty covers only manufacturer defects, and does not cover product finish or damage resulting from abuse, misuse, negligence, racing, alteration, accident or damage in transit.

All returns must be pre-authorized by JDEI and accompanied with a Return Goods Authorization Number (RGA) and a dated proof of purchase. Returns must be shipped prepaid within 90 days of purchase. Packaging must be sufficient to prevent damage in shipment and sent to JDI, 6609 Bronco Lane, Knoxville, TN 37921 Returns without an RGA# will be refused. This warranty is expressly in lieu of all other warranties, expressed or implied, including the implied warranties of merchantability and fitness for use. This warranty gives you specific legal rights including other rights that vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, or do not allow the exclusion of limitation of incidental or consequential damages, so the above limitations and/or exclusions may not apply to you.