Please read all instructions completely before beginning. Please note if you are installing these mounts in a 93-97 Ranger that had a 4.0L, you will need to use the measurements in parentheses () as your stock engine mount holes are in different locations than the 2.8/2.9.

1. Measure 5/8" OUT (7/8" INWARD) from your passenger’s side engine mount slot, and 1 3/8" REAR (7/8" FORWARD). Mark this spot, measure another inch back and mark the spot. Using a 9/16" drill bit, drill two holes with each spot as one center. Then connect the two holes with a saw creating a 9/16" x 1.5" slot. (See drawing below.)

2. Measure 3/4" inward from your driver’s side engine mount slot and 5/8" rearward from engine mount slot. Mark the spot, measure another inch back, and mark the spot. Drill again with a 9/16" bit using these spots as centers. Make a slot centered on this position by cutting between the holes. (See drawing.)


4. After insuring their fit on the cross-member, bolt the mounts to the engine leaving the mounts loose. When you lower the engine into the vehicle, be sure to tighten the nuts on the motor mount studs to 65 ft. lbs. as well as tightening the mounts to the engine to stock specifications.

LIMITED WARRANTY
James Duff Incorporated warrants our products to the original purchaser to be free from defects in materials and workmanship. Warranty periods begin at the date of purchase and vary by product. Shocks have a limited lifetime warranty. Headers, Radiators, and Suspension Products have a one year warranty. Power Brake boosters and Master cylinders have a three year warranty. Adapters and soft goods such as Canvas tops, upholstery, vinyl and rubber products have a 90 day warranty. All warranties are to the original purchaser with proof of purchase only. Such obligations under this warranty shall be limited to the repair or replacement, at JDI's discretion, of any assembly or part which upon examination by JDI proves to be defective. Any costs of removal, installation, reinstallation or freight charges are expressly excluded from this warranty. This warranty covers only manufacturers' defects, and does not cover product finish or damage resulting from abuse, misuse, negligence, racing, alteration, accident or damage in transit. All returns must be pre-authorized by JDI and accompanied with a Return goods Authorization Number (RGA) and dated proof of purchase. Returns must be made within 90 days of purchase, shipped prepaid, packaged in original cartons to prevent damage in shipment and sent to JDI, 3221 N.W. Park Drive, Knoxville, TN 37921. Returns without RGA will be refused. This warranty is expressly in lieu of all other warranties, expressed or implied, including the implied warranties of merchantability and fitness for use. This warranty gives you specific legal rights including other rights that vary from state to state. Some states do not allow limitations on how long implied warranty lasts, or do not allow the exclusion of limitation of incidental or consequential damages, so the above limitations and/or exclusions may not apply to you.